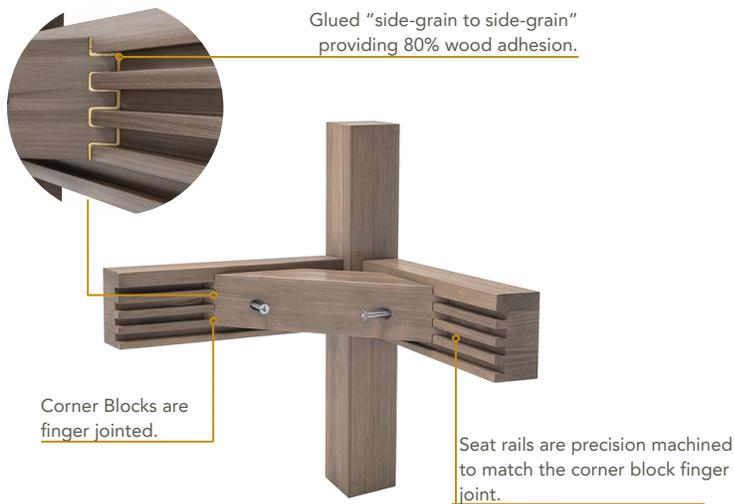


Exposed Wood Specifications Dining & Accent Chair Construction

KELLEX'S LOCK BLOCK CONSTRUCTION

Corner blocks are finger jointed into seat rails.

- The connection of the seat rails is the foundation of a chair's strength.
- Our Lock Block construction creates the most stable chair base, even under extreme stress, making the entire chair exponentially stronger.
- Lock Block Construction also more than doubles the glue bond surface allowing for greater adhesion. The seat frame will not flex out of its intended shape and will transfer stress to other points of the chair.



Competitor's Standard Corner Block

This type of construction only allows for 30% adhesion when gluing the end-grain to the side-grain where the side rail and corner block meet.



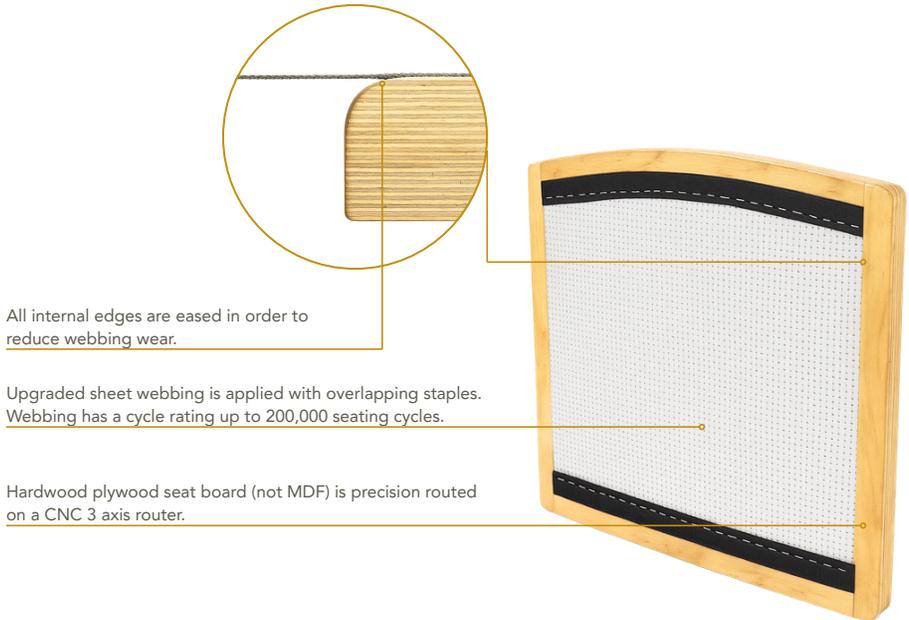
MORTISE & TENON

This is the second most common wood joint.

- This traditional frame joinery method reduces the chance for joint failure when properly machined and constructed.



HARDWOOD SEAT BOARD CONSTRUCTION



Note: Type of chair construction depends on seating style. View product spec sheet for additional information.