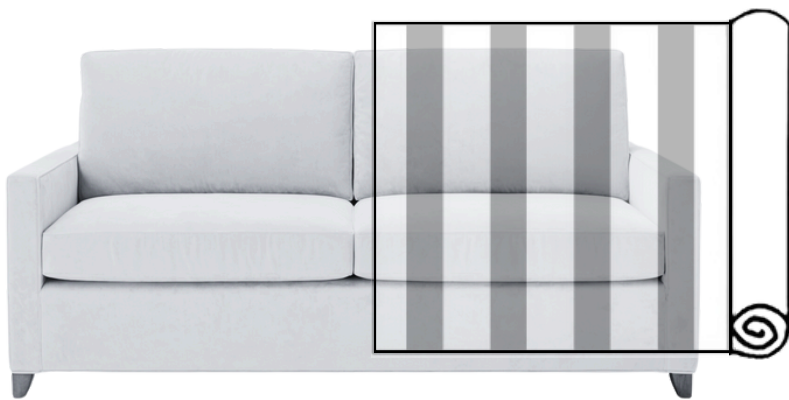


## Railroaded



When fabric is woven as Railroaded, the pattern runs across the top of the roll.

## Non-Railroaded



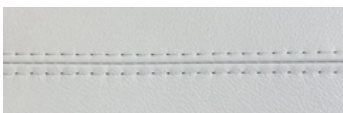
When fabric is woven as Non- Railroaded, the pattern runs up the roll.

## Types of Seams

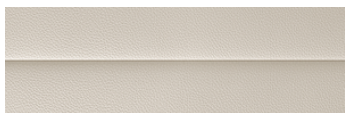
Single Seam



Double Seam



Blind Seam



## Upholstery Techniques



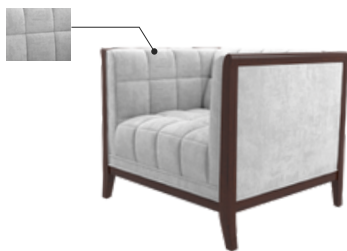
Buttonless Tufting



Button Tufting



Channeling



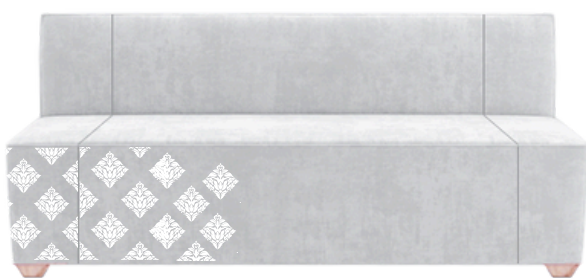
Box Channeling



Quilting

Styles with stitching and tufting similar to those shown above are limited to random or solid fabrics to eliminate pattern skewing when these upholstery applications are applied to the piece. Please see item webpages for applicable restrictions.

## Seam Placement



Visible seams can occur on a piece when the fabric isn’t wide enough to cover the pattern area (using Non-Railroad fabrics instead of Railroad fabrics). Non-Railroad fabrics will have additional seams and may be used with a signed fabric waiver in most instances. Drawings show potential seaming on a sofa. Also, fabrics that have a design or motif may not reflect a complete pattern when pieces are sewn together.

## Pattern Match & Center Match



Kellex’s standard method of pattern matching is to “Center Match”. In the case of loveseats and sofas, we Center Match the inside backs as well as the top of the seat cushions, cushion borders, and front apron. On a chair, the inside back, seat cushion and front apron would be Center Matched. Center Matching reduces manufacturing time and the yardage required for each piece. Stripes are not recommended for Center Matched furniture styles, but would be available with a signed fabric waiver.